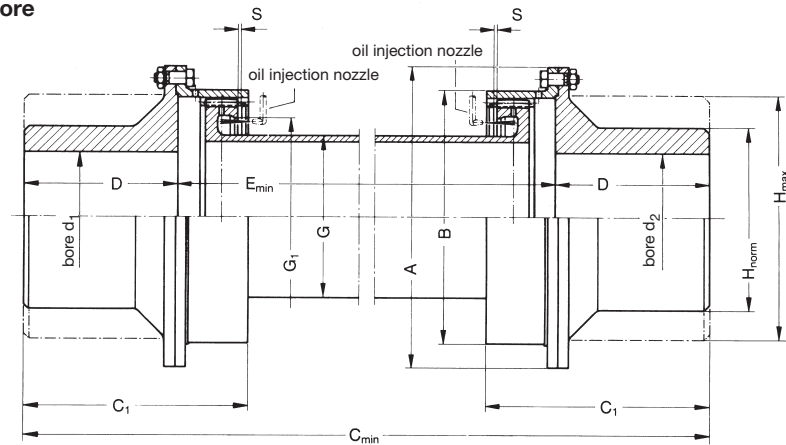


# Curved Tooth Couplings

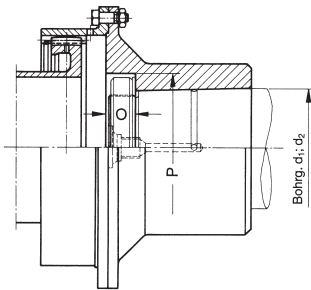
## High-Speed Series ZTF and ZTFK

Hardened and ground gear teeth  
Dimension table No. 243 111/1

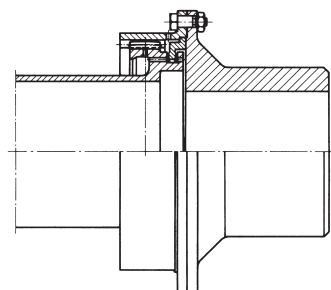
### Series ZTF with cylindrical bore



### Series ZTFK with tapered bore



### Series ZTFR with retaining ring



For technical reasons, hydraulic fits require the supply of the pressure oil through the shaft.

For coupling selection and size determination, please see page 5.

The coupling series ZTFR and ZTFKR are equipped with two Z-shaped retaining rings for end float limitation.

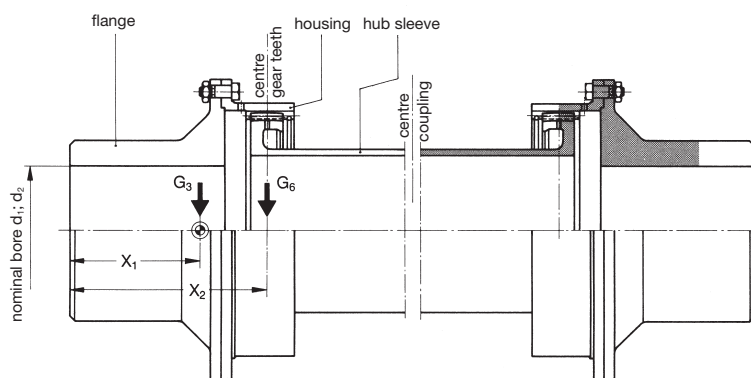
1) Values of the complete coupling, series ZTF and ZTFK, with  $E = E_{min}$ ,  $H_{norm}$  and bore  $d_1$ ;  $d_2$  norm

Larger sizes on request.

Coupling Type ZTF + ZTFK	Normal cont. operation $\frac{P_{KN}}{n}$	Speed $n_{max}$	Dimensions																Oil injection nozzles per half Quantity and size	Total oil requirement per min at 1.5 bar pressure	Mass moment of inertia J <sup>1)</sup>	per 10 mm tube length, if $L > L_{min}$	Weight <sup>1)</sup>
			bore $d_1$ ; $d_2$			A	B	$C_{min}$	$C_1$	D	$E_{min}$	G	$G_1$	$H_{norm}$	$H_{max}$	O	P	S					
35	0,11	40.000	18	35	55	117	82	190	73	45	100	50	60	50	78	10	42	1,5	1xØ2	4,5	0,005	0,000022	3,5
40	0,14	37.500	20	40	60	127	88	200	79	50	100	56	66	56	84	10	48	1,5	1xØ2	4,5	0,0071	0,000031	4,2
45	0,19	32.000	35	45	71	143	104	222	91	55	112	55	73	65	100	10	58	2,5	1xØ2	4,5	0,013	0,000033	6,3
55	0,32	28.000	40	55	80	157	120	255	104	65	125	70	87	77	115	10	70	2,5	1xØ2	4,5	0,022	0,000071	8,4
63	0,51	25.000	45	63	90	172	135	290	117	75	140	80	101	88	130	10	80	2,5	1xØ2,5	7	0,034	0,00012	11,0
73	0,79	22.000	50	73	110	197	155	340	139	90	160	90	118	102	155	15	90	3	1xØ2,5	7	0,067	0,00022	16,5
85	1,23	20.000	55	85	120	212	174	390	156	105	180	100	133	120	170	15	106	3	1xØ3	10	0,11	0,00042	23,3
100	1,92	18.000	65	100	130	247	198	440	176	120	200	120	156	140	185	15	126	3	1xØ3	10	0,20	0,00080	34,2
115	3,15	16.000	75	115	155	277	224	495	199	135	225	140	178	160	220	15	144	4	1xØ3,5	13	0,38	0,0016	50
130	4,40	13.500	85	130	170	310	256	590	229	155	280	165	200	182	240	20	166	4	1xØ3,5	13	0,73	0,0026	74
150	7,00	11.500	100	150	200	345	288	675	263	180	315	190	230	210	280	25	192	4	2xØ3	20	1,3	0,0046	109
175	10,5	10.000	115	175	220	398	330	775	305	210	355	215	265	245	310	30	227	5	2xØ3	20	2,8	0,0080	166
205	15,8	9.000	135	205	270	465	390	890	348	245	400	255	315	290	380	35	270	5	2xØ3,5	26	6,0	0,014	264

Subject to change due to technical improvement.

# Centres of Gravity, Torsional Spring Rates



## Determination of the centres of gravity

Details for determining the centres of gravity

$X_1$  = Distance to centre of gravity,  $G_3$

$X_2$  = Distance to weight take-up,  $G_6$

$G_1$  = Weight of flange

$G_2$  = Weight of housing

$G_3$  =  $G_1 + G_2$

$G_4$  = Weight of hub sleeve, if  $E = E_{min}$

$G_5$  = Extra weight of hub sleeve per 1 mm length, if  $E > E_{min}$

## Determination of the torsional spring rates

Details for determining the torsional spring rates

$C_{T1}$  = torsional spring rate of the complete coupling, if  $E = E_{min}$

$C_{T2}$  = torsional spring rate of hub sleeve per 1 mm length,  
if  $E > E_{min}$

$C_{T3}$  = torsional spring rate of the complete coupling, if  $E > E_{min}$

2) Details based on  $H_{norm}$  and bore  $d_1$ ;  $d_2$  norm

$$G_6 = \frac{1}{2} \cdot G_4 \quad \text{if } E = E_{min}$$

or

$$G_6 = \frac{1}{2} \cdot G_4 + \frac{1}{2} \cdot (E - E_{min}) \cdot G_5 \quad \text{if } E > E_{min}$$

$$C_{T3} = \frac{1}{\frac{1}{C_{T1}} + \frac{E - E_{min}}{C_{T2}}}$$

Coupling Type <b>ZTF + ZTFK</b>	Weights and Centre of Gravity Distances <sup>2)</sup>									Torsional Spring Rates <sup>2)</sup>		
	bore $d_1$ ; $d_2$ nom mm	$X_1$ mm	$X_2$ mm	$G_1$ kg	$G_2$ kg	$G_3$ kg	$G_4$ kg	$G_5$ kg/mm	$G_6$ kg	$C_{T1}$ MNm/rad	$C_{T2}$ MNm·mm/rad	$C_{T3}$ MNm/rad
<b>35</b>	35	38,0	61,5	1	0,51	1,51	0,5	0,0040		0,22	22	
<b>40</b>	40	40,9	67	1,2	0,64	1,84	0,56	0,0045		0,28	32	
<b>45</b>	45	49,2	78,5	1,8	0,91	2,71	0,86	0,0050		0,36	33	
<b>55</b>	55	56,8	90,5	2,4	1,2	3,6	1,18	0,0065		0,58	72	
<b>63</b>	63	63,3	102,5	3,2	1,4	4,6	1,72	0,0084		0,85	121	
<b>73</b>	73	73,8	122	5,1	1,8	6,9	2,9	0,0124		1,3	223	
<b>85</b>	85	81,4	138	7,1	2,2	9,3	4,7	0,0202		2,1	427	
<b>100</b>	100	89,8	156	10	3,1	13,1	6,8	0,0259		3,7	806	
<b>115</b>	115	103	174,5	15	4,3	19,3	11,1	0,0379		5,7	1584	
<b>130</b>	130	118	201,5	22	6,6	28,6	16,5	0,0435		7,9	2610	
<b>150</b>	150	132	232	33	8,4	41,4	24,8	0,0588		12,5	4660	
<b>175</b>	175	152,3	269	50	13	63	38,8	0,0808		19,6	8110	
<b>205</b>	205	173,2	309	84	18	102	57,8	0,0970	Calculation acc. to above equation	30,4	14037	Calculation acc. to above equation

Subject to change due to technical improvement.